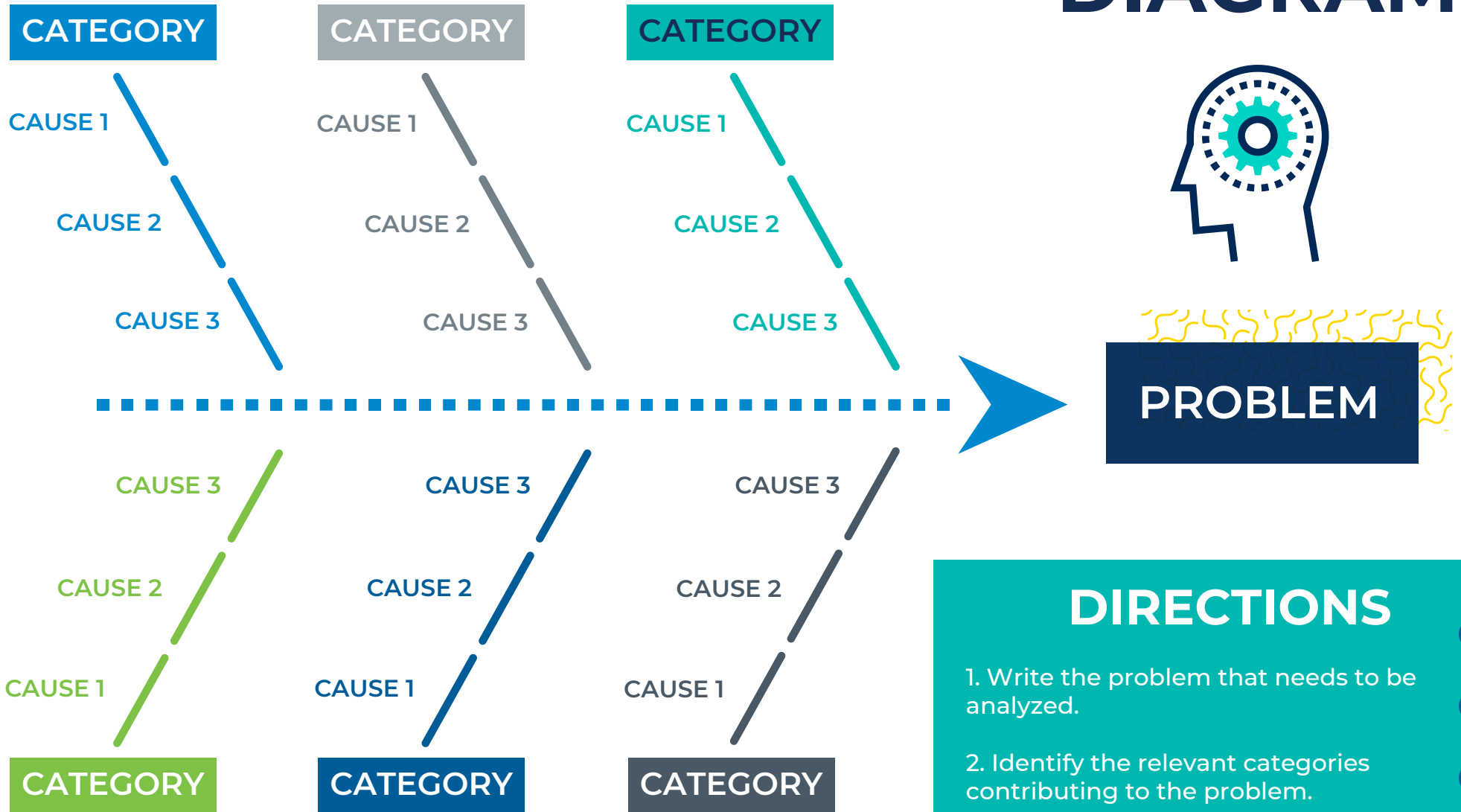


CAUSE AND EFFECT DIAGRAM



DIRECTIONS

1. Write the problem that needs to be analyzed.
2. Identify the relevant categories contributing to the problem.
3. For each category, list the possible causes that may be contributors to the problem.
4. To dig deeper, break down relevant